

N. SPECIAL CUTTING PROCEDURES (GLUE OR LOCKING LAMINATE)

Irregular-Shaped Pieces

- Make a paper pattern for irregular-shaped pieces, and transfer the pattern to the piece to be cut.

Holes for Pipes

1. On the end of the piece, measure and drill holes that are 1/2" (12.7 mm) larger in diameter than the pipes.
2. Cut across the piece through the center of the holes.
3. Glue the edge of the end piece.
4. Use the pull bar to put the piece in place.
5. Use spacers as wedges to hold in place.
6. On the long side of the piece, mark and drill holes that are 1/2" (12.7 mm) larger in diameter than the pipes.
7. Cut in from the edge at a 45° angle towards the holes in the piece.
8. Apply glue to the cut edges.
9. Use the pull bar to put the piece in place.
10. Use spacers as wedges to hold in place.

